

**DESCRIPTION**

- a fast drying, alkyd gloss enamel designed specifically for high productivity finishing

**PRINCIPAL CHARACTERISTICS**

- excellent flow and application properties
- very high gloss off-the-gun
- hard wearing
- ideal for coating fabricated articles that require assembly or packing soon after coating
- recommended for interior and short term exterior exposure, for long term exterior exposure Wattyl Agricultural Enamel is recommended

**Note:** we advise that you test this product to determine if it is suitable for your particular use.

**COLOURS AND GLOSS**

- AS2700 colour card, aluminium, black, full gloss
- satin black

**RECOMMENDED FILM THICKNESS (PER COAT)**

|  | Typical |
|--|---------|
| Dry film thickness microns                   | 25      |
| Wet film thickness microns                   | 65      |
| Theoretical spreading rate m <sup>2</sup> /l | 16.0    |

**BASIC DATA AT 25 °C AND 50% RELATIVE HUMIDITY**

- vehicle type..... synthetic copolymer
- solids content approx..... 40 % by volume
- touch dry after ..... 15-20 minutes
- dry to handle ..... 30 minutes
- hard dry ..... 4-6 hours
- recoat time ..... within 4 hours  
..... or after 16 hours  
\*ensure surface is clean, dry and free from dust, oil and grease

**RECOMMENDED SUBSTRATE CONDITIONS AND TEMPERATURE**

- best coating performance will be obtained with the highest degree of surface preparation
- degrease thoroughly to remove all oil, grease and other surface contaminants
- mild steel; remove all rust and any loose material by wire brush or mechanical sander
- non-ferrous metals, stainless steel, galvanised iron, ZINCALUME<sup>®</sup>, COLORBOND<sup>®</sup>; abrade using Scotch-Brite<sup>®</sup> pad or wet and dry sandpaper. Do not use steel wool. Prime with Wattyl Super Etch<sup>®</sup> Primer.
- suitable previous coat, mechanically sand with P220-240 grit sandpaper
- substrate temperature should be at least 3 °C above dew point
- relative humidity should not exceed 85 % during application and before the dry to handle time

**APPLICATION INSTRUCTIONS**

- stir thoroughly with a flat bladed or mechanical stirrer before and during use.
- paint temperature must be above 15 °C, otherwise extra thinner may be required to obtain application viscosity
- too much thinner will result in low sag resistance and slower cure
- note, coating will chalk on prolonged exterior exposure
- adequate ventilation must be continuously maintain during application and curing
- for recommendations outside those contained in this data sheet, refer to Valspar

**APPLICATION METHODS**

- **AIRLESS SPRAY**
  - recommended thinner .....L700
  - volume of thinner .....up to 20 %
  - nozzle orifice approx. ....approx. 0.33 mm  
.....(0.013 inch)
  - nozzle pressure .....12 MPa (1700psi)
- **AIR SPRAY**
  - recommended thinner .....L700
  - volume of thinner .....up to 20 %
  - nozzle orifice approx. ....1.6-2.0 mm
  - nozzle pressure .....350-450 KPa  
.....(50-60psi)
- **CLEANING SOLVENT**.....L700

**SAFETY PRECAUTIONS**

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)
- for recommendations outside those contained in this data sheet, refer to Valspar

**STORAGE AND PACKAGING**

- shelf life at least 12 months in an unopened container
- all components shall be stored in a dry internal environment at between 5 °C and 35 °C
- packaging: 4 Lts and 20 Lts

For the most up to date information visit our website  
or Contact Valspar Customer Service Hotline on:

[www.wattylpc.com](http://www.wattylpc.com)  
132 101 (Australia) or 0800 735 551 (New Zealand)



Quality  
ISO 9001

Valspar is committed to quality in the design, production and delivery of its products and services. Valspar's Australian manufacturing facilities quality management systems are certified to ISO9001.

Valspar's laboratory facilities are accredited for technical competence with the National Association of Tests Authorities, Australia (NATA) and comply with the requirements of ISO/IEC 17025. Accreditation No.104 (Footscray), 1154 (Glendenning) and 931 (Kilburn).



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