

DESCRIPTION

- a two pack recoatable isocyanate-cured, acrylic polyurethane metallic finish
- approved to APAS-2911/1
- conforms to AS/NZS 3750.6 Type 1

PRINCIPAL CHARACTERISTICS

- metallic finish
- unlimited recoatability
- excellent resistance to atmospheric exposure
- excellent gloss retention
- tough, flexible and abrasion resistant
- resistant to splash of mineral oils, vegetable oils and aliphatic petroleum products
- for best protection overcoat with Poly U400 antigraffiti clear

COLOURS AND GLOSS

- Metallic, tintable to a wide range of light metallic colours - full gloss

RECOMMENDED FILM THICKNESS (PER COAT)

	Minimum	Maximum	Typical
Dry film thickness microns	50	50	50
Wet film thickness microns	125	125	125
Theoretical spreading rate m ² /l	8.0	8.0	8.0

BASIC DATA AT 25 °C

- solids content approx..... 40% by volume
- mix ratio 4A:1B by volume
- touch dry after 2 hours (Std Part B)
1 hour (RR Part B)
- full cure 7 days (Std & RR Part B)
- temperature resistance 95 °C (dry), 35 °C (wet)

SURFACE PREPARATION

PREVIOUS SUITABLE COAT

- must be dry and free from chalking and contamination and sufficiently roughened if necessary
- oil and grease should be removed from all surfaces in accordance with AS 1627.1 solvent cleaning
- substrate temperature must be at least 5°C during surface preparation, application and curing and at least 3°C above dew point
- relative humidity should not exceed 75% during application and before the dry to handle time

APPLICATION INSTRUCTIONS

- mixing ratio by volume 4A:1B
- mix Poly U400 Metallic Part A with Poly U400 Standard (Std) Part B or Poly U400 Rapid Recoat (RR) Part B only
- induction time - none
- pot life at 25 °C 5 hours for Standard (Std) Part B, (3 hours for Rapid Recoat (RR) Part B). Do not use after this time even if the mix is still liquid
- stir the components and mixed product well using a mechanical mixer
- this product must be thinned with the recommended thinner before application
- thinning recommendations are given as a guide and may vary depending upon substrate temperature and weather conditions
- the temperature of the mixed product must be above 15°C, otherwise extra thinner may be required to obtain application viscosity
- too much thinner will result in lower sag resistance and slower cure
- thinner should only be added after mixing the components
- freshly catalysed material should not be added to product that has been mixed for some time
- Valspar recommends the use of coating inspection reports in compliance with AS/NZS 3894.10,11,12 refer to Information Sheet I-20 for more information
- for recommendations outside those contained in this data sheet, refer to Valspar

APPLICATION METHODS

- **AIRLESS SPRAY**
 - Not recommended
- **AIR SPRAY**
 - recommended thinner Thinner L747
 - volume of thinner 15-25%
 - nozzle orifice approx. 1.4-1.8mm
 - nozzle pressure 0.3-0.4 MPa (50-60 psi)
- **BRUSH/ROLLER**
 - Not recommended
- **CLEANING SOLVENT**..... Thinner L747
 - At temperatures greater than 30 °C, or in windy conditions, or where slower drying is required, part, or all, of Thinner L747 may be replaced with Thinner L748. However, film thicknesses must be closely monitored as excessive film builds may result in sagging

SAFETY PRECAUTIONS

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this paint contains 0.049% monomeric diisocyanate when mixed. Provide adequate ventilation during use. Breathing the vapour is dangerous. Avoid breathing of fumes. Where applied by spray, use suitable air-fed respiratory equipment/hood at all times
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)

ADDITIONAL DATA

Overcoating Table

Overcoating interval for Poly U400 Metallic cured with Standard Part B when top coating with itself

Interval	5 °C	15 °C	25 °C	35 °C
Min	36 hrs	24 hrs	16 hrs	6 hrs
Max	Unlimited when dry and free from any chalking and contamination			

Overcoating interval for Poly U400 Metallic cured with Rapid Recoat Part B when top coating with itself

Interval	5 °C	15 °C	25 °C	35 °C
Min	24 hrs	12 hrs	6 hrs	3 hrs
Max	Unlimited when dry and free from any chalking and contamination			

Curing and Potlife Table

Poly U400 Metallic Cured with Standard Part B

Paint temperature	5 °C	15 °C	25 °C	35 °C
Touch Dry	8 hrs	4 hrs	2 hrs	1 hr
Dry to handle	36 hrs	24 hrs	16 hrs	8 hrs
Full cure	16 days	10 days	7 days	5 days
Potlife (at application viscosity)	8 hrs		5 hrs	3 hrs

Poly U400 Metallic Cured with Rapid Recoat (RR) Part B

Paint temperature	5 °C	15 °C	25 °C	35 °C
Touch Dry	4 hrs	2 hrs	1 hr	30 min
Dry to handle	16 hrs	10 hrs	6 hrs	3 hrs
Full cure	16 days	10 days	7 days	5 days
Potlife (at application viscosity)	5 hrs		3 hrs	2 hrs

- adequate ventilation must be continuously maintained during application and curing

PRECAUTIONS

- for recommendations outside those contained in this data sheet, refer to Valspar

STORAGE AND PACKAGING

- shelf life at least 12 months
- all components shall be stored in a dry internal environment at between 5°C and 35°C
- packaging 5 Litre Kit (4 Litre Part A, 1 Litre Part B)
- product line: 2022

PRODUCT COMPATIBILITY

Primers

- Duranamel PR7 Etch
- Epinamel UC230
- Epinamel PR250
- Epinamel PR360ZPS
- Epinamel CP502
- Epinamel EB600
- Epinamel DTS680
- Epinamel NS808
- Epinamel DTM985

Topcoats

- Poly U400
- Poly U400 Antigrffiti Clear



Quality
ISO 9001

Valspar is committed to quality in the design, production and delivery of its products and services. Valspar's Australian manufacturing facilities quality management systems are certified to ISO9001.

Valspar's laboratory facilities are accredited for technical competence with the National Association of Tests Authorities, Australia (NATA) and comply with the requirements of ISO/IEC 17025. Accreditation No.104 (Footscray), 1154 (Glendenning) and 931 (Kilburn).



For the most up to date information contact Valspar Customer Service Hotline or visit the Wattyl Website.

**CUSTOMER SERVICE HOTLINE
WEBSITE**

**Australia
132 101
www.wattylpc.com**

**New Zealand
0800 735 551
www.wattylpc.com**

Trademarks are the property of Valspar Paint (Australia) Pty Ltd.

1. This information, provided by Valspar Paint (Australia) Pty Ltd (hereinafter referred to as "Valspar"), is important to ensure that the listed product(s) perform according to the stated application and uses and must be followed to meet Valspar's warranties express and implied. Valspar advises that you (a) review the Technical Data Sheets (TDS) and Material Safety Data Sheets (MSDS) before you use or handle the product; (b) ensure that the product be used only in accordance with the information provided by Valspar and the product(s) be transported, stored and handled in accordance with the information on the MSDS and relevant TDS; and (c) thoroughly test the product, using the recommended application method on a sample of intended substrate, before using the product. 2. The information in this TDS was prepared using information gathered during product development. While Valspar endeavours to update this information and maintain the accuracy and currency of its contents, Valspar does not warrant that the information provided is current when the product is used or is wholly comprehensive. 3. For all product and non-product related information, Valspar recommends that you conduct such additional investigations as may be necessary to satisfy yourself of the accuracy, currency and comprehensiveness of the information on which you rely in using and handling the product. If you require further information please contact your nearest Valspar office before using the product(s). 4. To the full extent permitted by law, Valspar's liability for breach of a condition or warranty implied into the contract for sale between Valspar and you by law is limited at Valspar's election to: (a) the replacement of the product; or (b) payment of the cost of replacing the product. If coating rectification is required Valspar Technical Services shall be contacted prior to commencement. VALSPAR PAINT (AUSTRALIA) PTY LTD (ABN 40 000 035 914)