

**DESCRIPTION**

- a two pack high build, recoatable isocyanate cured acrylic micaceous iron oxide polyurethane finish

**PRINCIPAL CHARACTERISTICS**

- unlimited recoatability
- excellent resistance to atmospheric exposure
- excellent gloss retention
- tough, flexible and abrasion resistant
- resistant to splash of mineral oils, vegetable oils and aliphatic petroleum products
- resistant to splash of mild chemicals

**COLOURS AND GLOSS**

- Micaceous Iron Oxide Bridge Grey – Low satin

**RECOMMENDED FILM THICKNESS (PER COAT)**

	Minimum	Maximum	Typical
Dry film thickness microns	75	125	100
Wet film thickness microns	120	200	160
Theoretical spreading rate m <sup>2</sup> /l	8.4	5	6.3

**BASIC DATA AT 25° C**

- solids content approx.....63% by volume
- mix ratio .....6A:1B by volume
- touch dry after .....3 hours
- full cure .....7 days

**SURFACE PREPARATION**

**PREVIOUS SUITABLE COAT**

- must be dry and free from chalking and contamination and sufficiently roughened if necessary
- oil and grease should be removed from all surfaces in accordance with AS 1627.1 solvent cleaning
- substrate temperature must be at least 5°C during surface preparation, application and curing and at least 3°C above dew point
- relative humidity should not exceed 75% during application and before the dry to handle time

**APPLICATION INSTRUCTIONS**

- mixing ratio by volume 6A:1B
- mix Poly U775 Part A with Poly U775 Part B only
- induction time – none
- pot life at 25° C 2.5 hours. Do not use after this time even if the mix is still liquid
- stir the components and mixed product well using a mechanical mixer
- this product must be thinned with the recommended thinner before application
- thinning recommendations are given as a guide and may vary depending upon substrate temperature and weather conditions
- the temperature of the mixed product must be above 15°C, otherwise extra thinner may be required to obtain application viscosity
- too much thinner will result in lower sag resistance and slower cure
- thinner should only be added after mixing the components
- freshly catalysed material should not be added to product that has been mixed for some time
- the application of a tack coat is recommended
- Valspar recommends the use of coating inspection reports in compliance with AS/NZS 3894.10,11,12 refer to Information Sheet I-20 for more information
- for recommendations outside those contained in this data sheet, refer to Valspar

**APPLICATION METHODS**

- **AIRLESS SPRAY**
  - recommended thinner .....Thinner L703 or L747
  - volume of thinner .....0-10%
  - nozzle orifice approx. ....0.33mm  
(0.013 inch)
  - nozzle pressure .....15 MPa (2100psi)
- **AIR SPRAY**
  - recommended thinner .....Thinner L703 or L747
  - volume of thinner .....0-15%
  - nozzle orifice approx. ....1.4-1.8mm
  - nozzle pressure .....0.3-0.4 MPa (50-60 psi)
- **BRUSH/ROLLER**
  - recommended thinner .....Thinner L754
  - volume of thinner .....0-10%
  - Multiple coats may be required to achieve the recommended dry film thickness
- **CLEANING SOLVENT**.....Thinner L703 or L747

**SAFETY PRECAUTIONS**

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this paint contains 0.021% monomeric diisocyanate when mixed. Provide adequate ventilation during use. Breathing the vapour is dangerous. Avoid breathing of fumes. Where applied by spray, use suitable air-fed respiratory equipment/hood at all times
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the safety data sheet (SDS)

**ADDITIONAL DATA**

**Overcoating Table**

Overcoating interval for Poly U775 when top coating with itself (not normally required)

Interval	5 °C	15 °C	25 °C	35 °C
Min	36 hrs	24 hrs	16 hrs	8 hrs
Max	Unlimited when dry and free from any chalking and contamination			

**Curing and Potlife Table**

Paint temperature	5 °C	15 °C	25 °C	35 °C
Touch Dry	12 hrs	6 hrs	3 hrs	1½ hrs
Dry to handle	36 hrs	24 hrs	16 hrs	8 hrs
Full cure	16 days	10 days	7 days	5 days
Potlife (at application viscosity)		4 hrs	2½ hrs	1

\* adequate ventilation must be continuously maintained during application and curing

**PRECAUTIONS**

- this product is intended for use in industrial situations by professional applicators in accordance with the advice given in this document and the safety data sheet (SDS).
- the nature of this product is such that colour variations may occur depending on the application method used.
- for recommendations outside those contained in this data sheet, refer to Valspar

**PRODUCT COMPATIBILITY**

**Primers**

- Duranamel PR7 Etch
- Epinamel UC230
- Epinamel PR250
- Epinamel PR360ZPS
- Epinamel CP502
- Epinamel EB600
- Epinamel DTS680
- Epinamel NS808
- Epinamel DTM985

**Topcoats**

- Poly U775

**STORAGE AND PACKAGING**

- shelf life at least 12 months
- all components shall be stored in a dry internal environment at between 5 °C and 35 °C
- packaging 14 Litre kit (12 Litre Part A, 2 Litre Part B)
- product line: 2030

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Valspar's laboratory facilities are accredited for technical competence with the National Association of Tests Authorities, Australia (NATA) and comply with the requirements of ISO/IEC 17025. Accreditation No.104 (Footscray), 1154 (Glendenning) and 931 (Kilburn).



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