



## DRY ADD URETHANE ADDITIVE

TM4.12

### DESCRIPTION

- a high performance isocyanate based additive for selected industrial enamels

### PRINCIPAL CHARACTERISTICS

- improves hard drying properties and gloss
- improves humidity, petrol and wrinkle resistance
- considerably hastens the full cure process
- compatible with following WattyI Industrial Enamel:
  - Agricultural Enamel
  - All Purpose Enamel (not suitable for use in All Purpose Enamel Aluminium)
  - Duranamel BR22
- suitable for use under air dry and force dry conditions (30 minutes at 80°C)

Note: We advise that you test this product to determine if it is suitable for your particular use.

### COLOUR

- amber liquid

### INSTRUCTIONS FOR USE

- add up to 500mL of Dry Add to 4 litres of unthinned enamel, do not add more than the recommended amount
- Dry Add is moisture sensitive. Part cans must be resealed firmly and used within 48 hours
- pot life at 25°C 8 hours for Agricultural Enamel and All Purpose Enamel, 4 hours for Duranamel BR22
- do not use after this time even if the mix is still liquid
- stir the components and mixed product well using a mechanical mixer
- freshly catalysed material should not be added to product that has been catalysed for some time
- any film cured with Dry Add must be thoroughly abraded prior to overcoating
- shelf life (cool, dry place) at least 12 months in unopened container

### SAFETY PRECAUTIONS

- flammable. Avoid contact with heat and naked flame
- avoid contact with skin and eyes
- use gloves, mask and goggles during application
- provide adequate ventilation when using in confined spaces
- this material contains 0.05% monomeric diisocyanate when mixed. Provide adequate ventilation during use. Breathing the vapour is dangerous. Avoid breathing of fumes. Where applied by spray, use suitable air-fed respiratory equipment/hood at all times
- this product is intended for use in industrial situations by professional applicators in accordance with the advice given on this sheet. All work involving the use and application of this product should be carried out in compliance with all relevant Health, Safety & Environmental standards and regulations and must not be used without reference to the Material Safety Data Sheet (MSDS)



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### PACKAGING

250mL, 500mL

For the most up to date information contact Wattyl Customer Service Hotline or visit the Wattyl Website.

	<b>Australia</b>	<b>New Zealand</b>
<b>CUSTOMER SERVICE HOTLINE</b>	132 101	0800 735 551
<b>WEBSITE</b>	<a href="http://www.wattyl.com.au">http://www.wattyl.com.au</a>	<a href="http://www.wattyl.co.nz">http://www.wattyl.co.nz</a>

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